

Effect of Heat Treatment on the Optical Properties of Spinel ZnFe_2O_4 Thin Films

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Abstract

Zinc ferrite (ZnFe_2O_4) thin films were synthesized on glass and quartz substrates by the sol-gel method. The influence of annealing temperature and microwave irradiation on the optical properties of ZnFe_2O_4 thin films was investigated. The optical transmittance decreased with increase of annealing temperature. The optical band gap energy of the ZnFe_2O_4 thin films was estimated at different annealing temperatures by the Tauc's method. The optical band gap energy increased with annealing temperature. The film thickness decreased with increase of annealing temperature and refractive index increased with annealing temperature.

Keywords

ZnFe_2O_4 , Thin Films, Optical Properties, Band Gap Energy, Microwave Irradiation

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1. Introduction

In recent years, researchers paid special attention to spinel ferrites due to their unique physical and chemical properties and technological applications such as magnetic materials [1-4], photocatalysts [5] and gas sensors [6,7] etc. They are represented by the formula AB_2O_4 . Zinc ferrites are the inorganic compounds of zinc and iron with the general formula of $\text{Zn}_x\text{Fe}_{3-x}\text{O}_4$. There are various methods of preparation of zinc ferrite thin films, of which the sol-gel method [8] is more advantageous than others. The optical properties of oxide thin films vary with annealing temperature [9-12]. Li et al. [13] reported the optical properties of TiO_2 thin films and $\text{TiO}_2/\text{ZnFe}_2\text{O}_4$ composite films prepared by r.f. magnetron sputtering. They observed red shift of the absorption edge of $\text{ZnFe}_2\text{O}_4/\text{TiO}_2$ composite films in comparison with TiO_2 thin films. Khorrami et al. [14] reported the synthesis and structural studies of ZnFe_2O_4 nanoparticles prepared by the sol-gel auto-combustion method. Liang and Hsia [15] reported the deposition and

characterization of ZnFe_2O_4 thin films on yttria stabilized zirconia (111), SrTiO_3 (100), and Si (100) substrates, by RF magnetron sputtering at 650°C . They reported the magnetic, structural and morphological studies of the ZnFe_2O_4 thin films. The morphology of the films differed with the substrates used for deposition.

In this paper, the effect of annealing temperature and microwave irradiation on the optical properties such as optical transmittance/reflectance, optical band gap energy and refractive index of the ZnFe_2O_4 thin films prepared by the sol-gel method are reported.

2. Experimental Work

ZnO and Fe_2O_3 sols were prepared using zinc acetate dihydrate and ferric chloride hexahydrate as the precursor materials, respectively and deionized water and 2-methoxy ethanol were used as the solvents. Diethanol amine was added as a stabilizing agent. The preparation of ZnFe_2O_4 sol was reported previously [8]. A flow chart for the preparation

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of ZnFe₂O₄ thin films is shown in Fig. 1. Glass and quartz substrates (dimensions: 2.5 x 2.5 x 0.1 cm³) were cleaned by ultrasonic bath followed by isopropyl alcohol and washed with soap solution and rinsed with deionized water. Then the substrates were dried in air for 10 minutes. A few drops of ZnFe₂O₄ sol was placed on pre-cleaned glass and quartz substrates and spin coated at 3000 rpm for 40 seconds. The ZnFe₂O₄ films obtained were dried in air and annealed in a furnace from 80 to 800°C for 2 h in air. The spinel structure of ZnFe₂O₄ was formed after annealing the samples at 500°C for 2 h in air as confirmed from XRD studies [8]. Then the films were subjected to optical characterization using UV/VIS/NIR spectrophotometer (Ocean Optics, USA).

3. Results and Discussions

The optical transmittance spectra of ZnFe₂O₄ thin films deposited on glass substrates annealed at different temperatures is shown in Fig. 2 (a). The optical transmittance of ZnFe₂O₄ thin films annealed at 80°C showed higher transmittance (>90%) in the visible region. The transmittance of the films decreased with increase of annealing temperature. This is due to the evaporation of the solvent present in the films and increase of porosity of the films. The transmittance decreased with increase of annealing temperature from 200 to 400°C.

Fig. 2 (b) shows the optical transmittance spectra of ZnFe₂O₄ thin films deposited on quartz substrates. The optical

transmittance decreased with increase of annealing temperature from 80 to 200°C. With further increase of annealing temperature, the films showed increased transmittance in the visible region. Fig. 3 (a) and (b) show the optical transmittance spectra of ZnFe₂O₄ thin films deposited on glass and quartz, respectively microwave irradiated at different powers from 240 to 640 W for 10 minutes.

The optical transmittance decreased with increasing the irradiation power from 240 to 400 W on glass substrates and the transmittance was almost constant for the films irradiated at 400 and 560 W. The optical transmittance of ZnFe₂O₄ thin films deposited on quartz was less than 90 % in the visible region after microwave irradiation as shown in Fig. 3 (b). The transmittance was almost same for the films irradiated at 400 and 560 W and the transmittance decreased to ~85 % after irradiation at 640 W.

Fig. 4 (a) and (b) show the optical reflectance spectra of ZnFe₂O₄ thin films deposited on glass and quartz substrates, respectively microwave irradiated at different powers from 240 to 560 W. It has been observed that, the variation of optical reflectance with irradiation power was lesser than that of quartz substrate. The reflectance maxima was approximately 30% for glass substrate at different powers, while in the case of quartz substrate the optical reflectance increased from 27 to 32 %, approximately with increase of power from 400 to 560 W, respectively.

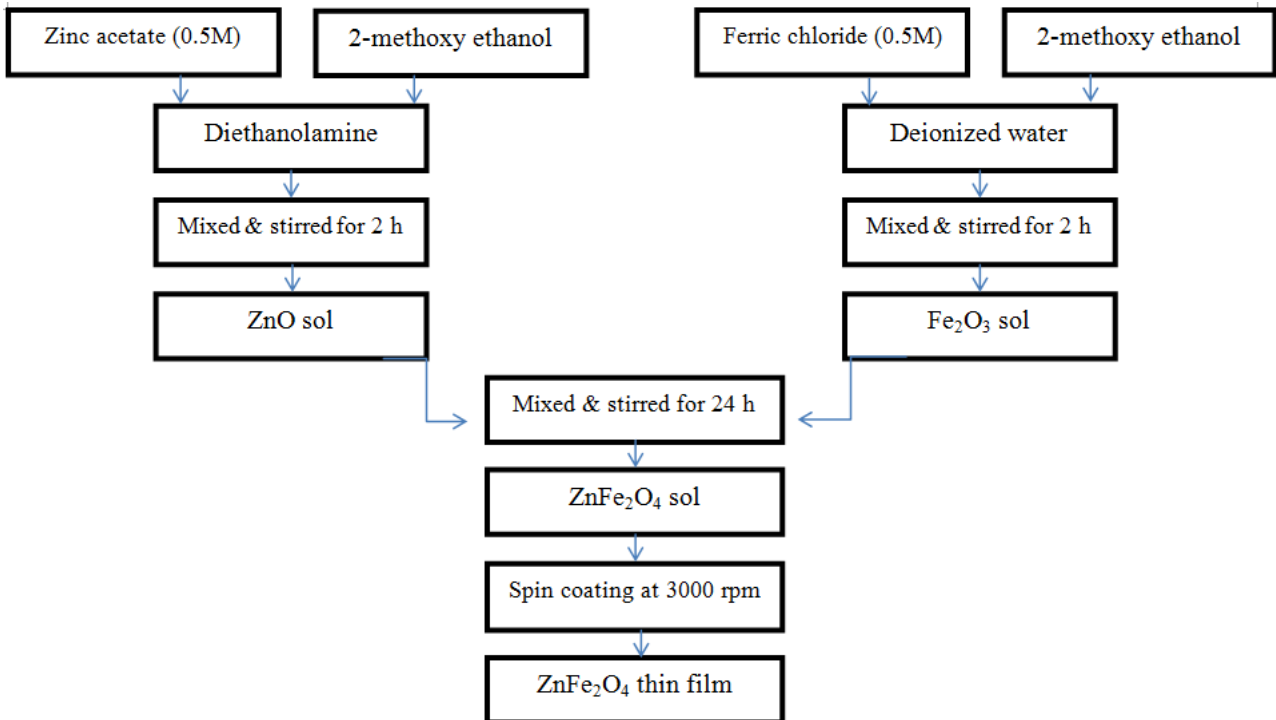


Fig. 1. Flow chart for the preparation of ZnFe₂O₄ thin films by the sol-gel method.

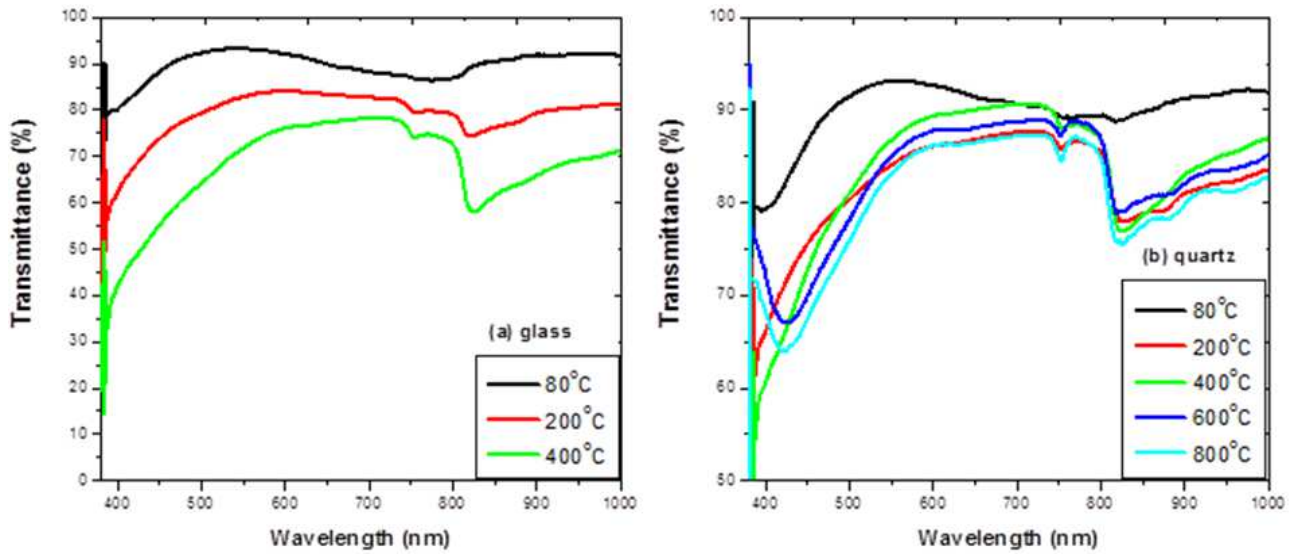


Fig. 2. Optical transmittance spectra of ZnFe₂O₄ thin films deposited on (a) glass and (b) quartz substrates annealed at different temperatures in air.

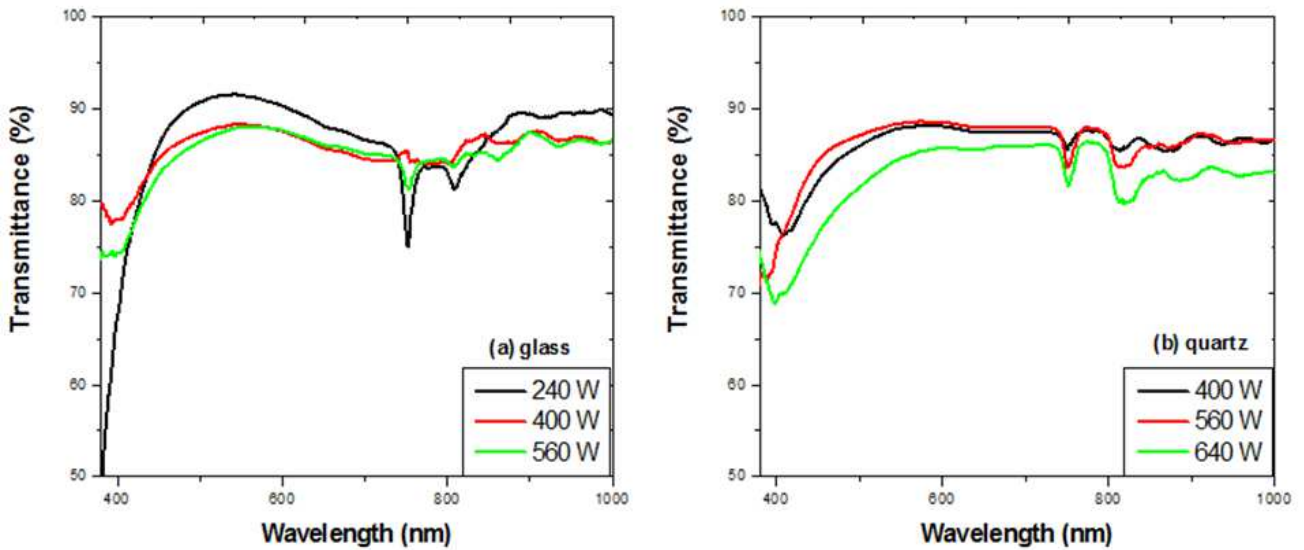


Fig. 3. Optical transmittance spectra of ZnFe₂O₄ thin films deposited on (a) glass and (b) quartz substrates microwave irradiated at different powers.

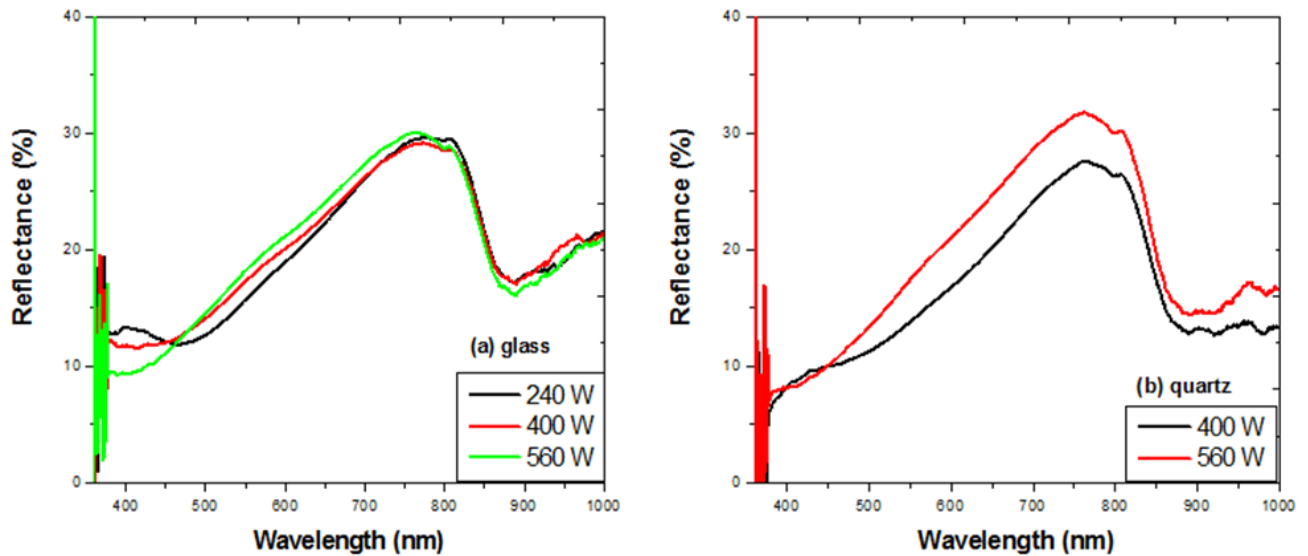


Fig. 4. Optical reflectance spectra of ZnFe₂O₄ thin films deposited on (a) glass and (b) quartz substrates microwave irradiated at different powers.

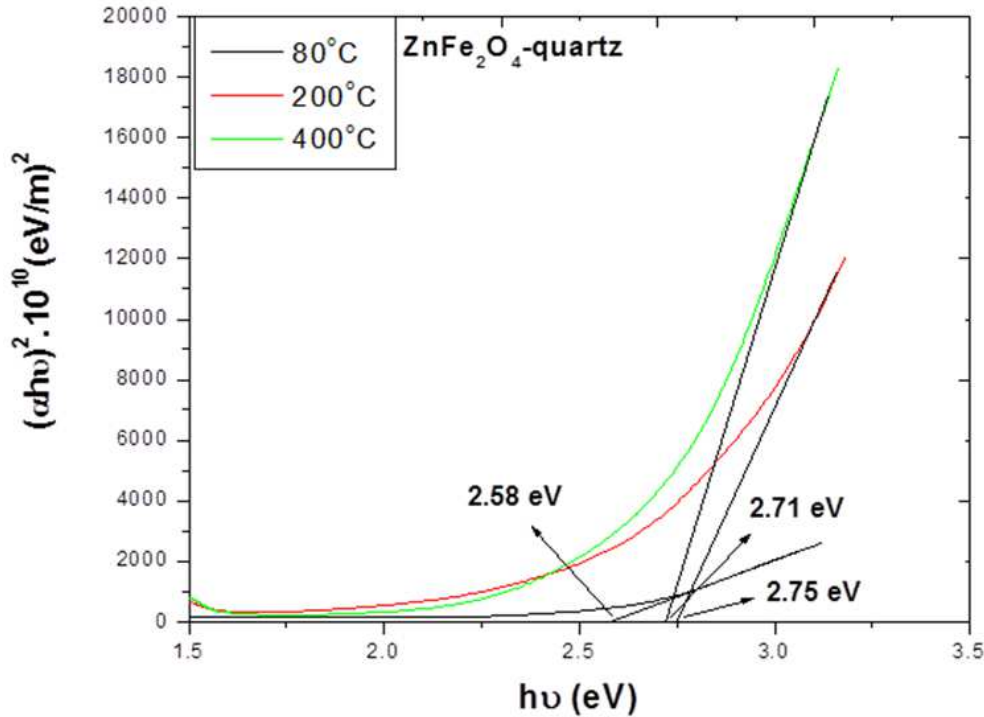


Fig. 5. Optical band gap energy estimation of ZnFe₂O₄ film deposited on quartz substrate annealed at 80, 200 and 400 °C in air.

Fig. 5 shows the estimation of direct optical band gap energy of ZnFe₂O₄ thin films deposited on quartz substrates annealed at different temperatures in air by Tauc’s method [16].

The absorption coefficient (α) of the films was calculated using the relation

$$\alpha = (1/t) \ln(1/T) \tag{1}$$

where t is the film thickness and T is the percentage of transmittance. The optical band gap energy values of the ZnFe₂O₄ film annealed at 80, 200 and 400 °C were found to be 2.58, 2.75 and 2.71 eV, respectively. Hence the blue shift was observed with increase of annealing temperature. The film thickness was estimated by the envelope method [16] and found to be 147, 129 and 112 nm for the sample annealed at 80, 200 and 400°C, respectively. The refractive indices of the ZnFe₂O₄ film annealed at 80, 200 and 400 °C were found to be found to be 1.873, 1.921 and 1.953, respectively estimated by the envelope method [17]. The increase of refractive index of ZnFe₂O₄ film with annealing temperature is due to the densification of the film.

4. Conclusions

Optically transparent and uniform ZnFe₂O₄ thin films were successfully deposited onto glass and quartz substrates by the sol-gel spin coating method. The films exhibited very high optical transmittance in the visible region. The transmittance

decreased with annealing temperature and microwave irradiation and the optical band gap energy increased with annealing temperature. The refractive index of the films increased with increase of annealing temperature. The ZnFe₂O₄ thin films obtained are suitable for spintronic applications.

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