

# Design, Construction and Performance Evaluation of Solar Cookers

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## Abstract

In this study, three different types of solar cookers namely; box-type, panel-type and parabolic solar cooker were designed and constructed using locally available materials. The main objective of the study was to investigate the thermal performance of the constructed solar cookers. The standard procedure for testing solar cookers was adopted to test the thermal performance of the constructed solar cookers. Several tests were conducted on the constructed cookers under Zalingei (Sudan) prevailing weather conditions during March 2011. In addition, a questionnaire was designed to evaluate the dissemination possibility of the constructed solar cookers in the study area which consisted of 50 respondents (males and females). Results of thermal performance showed that, the parabolic solar cooker attained a maximum temperature of 86.5°C on average basis and was the best followed by the box-type solar cooker 52.36 °C and finally the panel-type 43.5 °C. Also the results of the solar cookers' efficiency for the parabolic cooker, box-type and panel-type were found to be 31.53%, 77.4% and 67.4%, respectively. Finally the results of questionnaire indicated that 74% believe that solar cookers were economically feasible and could protect the environment.

## Keywords

Solar Energy, Solar Cookers, Thermal Performance, Parabolic, Panel

Received: April 8, 2015 / Accepted: April 23, 2015 / Published online: May 15, 2015

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## 1. Introduction

Cooking energy represents the main energy consumption in the most Africa countries. As the main fuel for cooking in these countries is wood, this led to problem of deforestation in this area. The increasing demand for fuel and the scarcity of alternative sources is a major factor leading to deforestation. In Sudan, for example, urban growth has created a great demand for charcoal resulting in a loss of some hectares of forests annually through fuel wood extraction. Fuel wood supply to Zalingei city alone had been depleting forests in the surrounding areas at high rates. Consequently, today charcoal is brought from distance of up to 50 km inland. Deforestation has also led to acute shortages

of fuel wood in many parts of the country. Women in rural areas are forced to walk long distance up to 6 km or more with heavy burdens of wood fuel. Cooking with sun is a potentially viable substitute for fuel wood in food preparation in most of the developing world (Toonen, 2009). Solar energy which is an abundant, clean and safe source of energy is an attractive substitute for the conventional fuels for cooking.

Sudan lies in the sunny belt of the world. The sunshine period ranges from 10-12 hours daily with average solar radiation of more than 20 MJ/m<sup>2</sup>/day (Akoy, 2000). The solar radiation intensity is about 6.1 kWh/m<sup>2</sup> day, which is

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sufficient to provide adequate energy for solar thermal applications. Solar cooking presents an alternative energy source for cooking.

Solar cookers are broadly divided into three types namely; parabolic, box-type and panel-type solar cookers. The box-type solar cooker is an insulated container with a multiple or single glass (or other transparent materials) cover. This kind of cookers depends on the “greenhouse effect” in which transparent glazing permits passage of shorter wavelength solar radiation, but is opaque to most of the longer wavelength radiation coming from relatively low temperature heated objects. Mirrors may be used to reflect additional solar radiation into the cooking chamber. On the other hand, parabolic solar cookers are direct concentrating cookers with a dish-type reflector directing most of the intercepted solar radiation to a point of focus. Dish-type concentrators require direct sun light to function and must be frequently oriented towards the sun. Advantages include high cooking temperatures. Panel solar cookers or combination cookers incorporate elements of box-type and parabolic cookers. They are simple and relatively inexpensive to buy or produce.

The cooker is however, not quite as robust as the box-type cooker, and cannot cook as much food at once as the parabolic cooker (Muthusivagami et al., 2010). Different types of solar cookers have been developed and tested over the world. There has been a considerable interests recently in the design, development and testing of various types of solar cookers.

The procedures followed to evaluate the performance of solar cookers consist of determining one of the following: (i) cooking time for different food products, (ii) the time required for a sensible heating of a known quantity of water up to the boiling point or (iii) the stagnation plate temperature recorded in a test without load. The second and the third methods are better approaches (Yadav and Tiwari, 1987).

Mullick et al. (1987) proposed a standard test procedure for box-type solar cookers. In this procedure two figures of merit F1 and F2 have to be determined by conducting the stagnation temperature test (without load) and by heating a known mass of water, respectively.

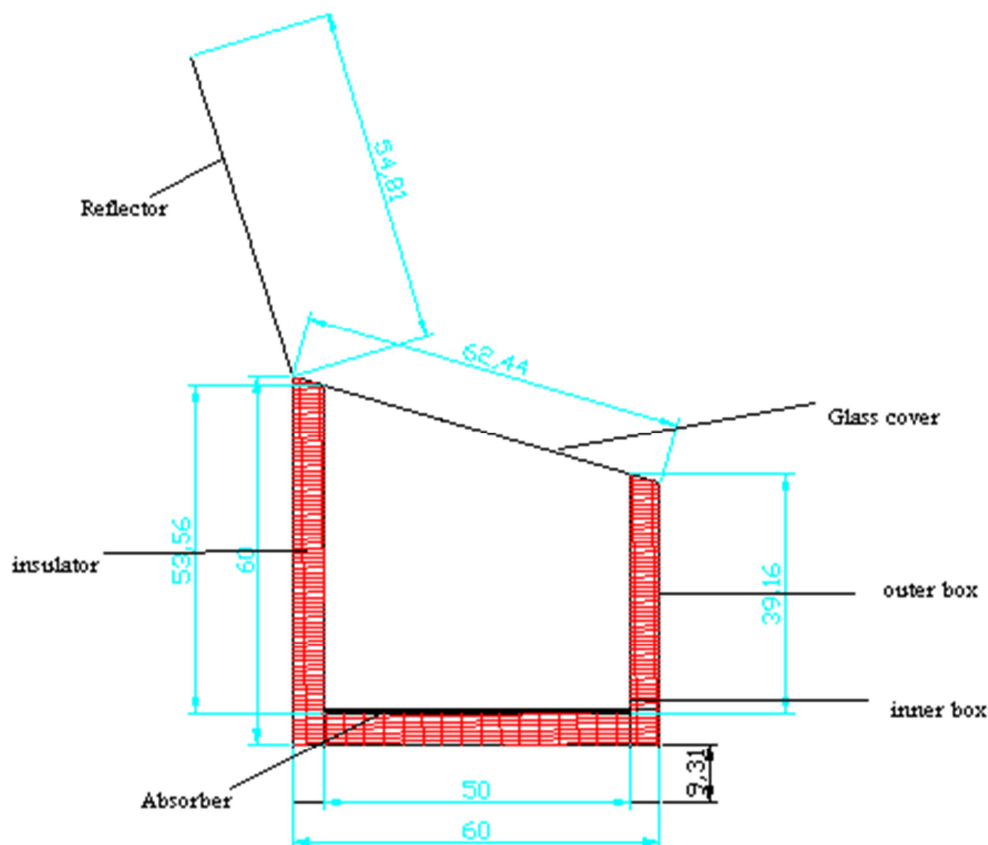


Figure 1. Schematic diagram of the constructed box-type solar cooker.

Solar energy has gained further importance in the current global discussions on energy and environment. A few attempts have been made in the past to introduce and popularize solar cookers in Sudan (Mohamed Ali, 2000).

Therefore, the objectives of the present study are: (a) - to construct three types of solar cookers and (b)-to test the performance of the constructed solar cookers, using the standard procedure for testing solar cookers.

## 2. Materials and Methods

This study was conducted in Zalingei town in Central Darfur State, lies between latitudes,  $12^{\circ} 30' - 13^{\circ} 30'$  North and longitudes,  $23^{\circ} 30' - 23^{\circ} 45'$  East and altitude 900 m above sea level.

The materials used in the construction of the three different solar cookers included: wood, cardboard box, metal sheets, iron rod, angle iron, sawdust, nails, glass sheet, glue and aluminium foils.

### 2.1. Construction of the Box-Type Solar Cooker

The constructed box-type solar cooker consisted of five components, namely; box made of wood as container, absorber plate (heat collector), reflector, glass cover and heat insulator as shown in figure 1. and plate 1.

A simple box container ( $0.6\text{m} \times 0.6\text{m}$ ) with front height of 0.2m and the rear of 0.3m was constructed. Absorber plate with  $0.5\text{m} \times 0.5\text{m}$  made of metal sheet that was painted in black (upper surface) to absorb the sun rays. Sawdust was used as insulator with a thickness of 5 cm and placed at bottom between collector and container and at each side between the collector and the container. All inner sides of the box were covered with aluminium foil as a reflector. A panel of glass sheet 4mm thick ( $0.55\text{m} \times 0.55\text{m}$ ) was glued on the top of the constructed box as a transparent cover. A reflector with dimension of  $0.55\text{m} \times 0.55\text{m}$ , hinged at the top of the cooker was used to reflect additional solar radiation. Adjustable lever was used for tracking.



Plate 1. The constructed box-type solar cooker.

### 2.2. Construction of the Panel-Type Solar Cooker

A cardboard box (figure 2.) with the height BC greater than the width DC was used for the panel type solar cooker construction. First, the flaps of the box were cut off. Then the

carton of the cardboard box was folded out to a flat assembly of five rectangles as shown in figure 3. An aluminium foil was glued to one side of the five rectangles (the inside of the original cardboard box). Finally, a black cooking pot was put on horizontal base CDHG and covered with transparent plastic sheet to avoid convective heat losses (Plate 2.).

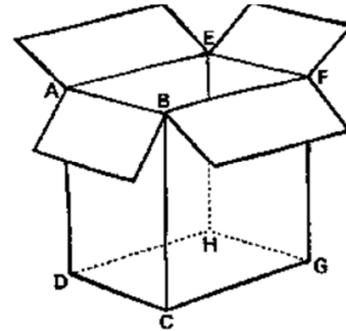


Figure 2. Cardboard box that used for panel-type solar cooker.

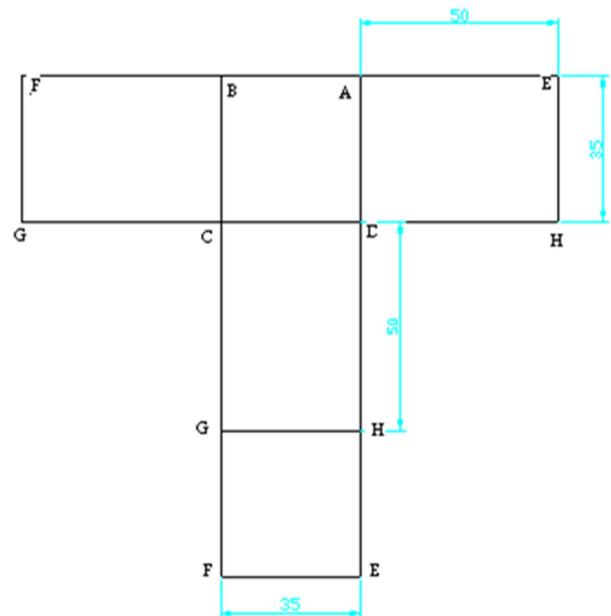


Figure 3. The folded carton assembly that used for panel-type solar cooker.



Plate 2. The constructed panel-type solar cooker.

### 2.3. Construction of the Parabolic Solar Cooker

A discard satellite dish made from metal sheet (plate3.) was converted to a parabolic solar cooker using the parabola equation. The focal point was determined using the following equation (Jennifer, 2003):

$$x^2 = 4ay \text{ and its focus is at } (0, a) \quad (1)$$

Where:

$x$ = is the  $x$  axis (m).

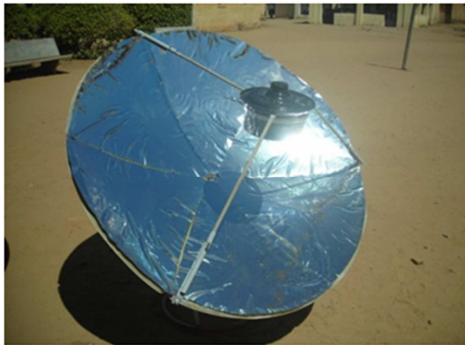
$y$ = is  $y$  axis (m).

$a$  = is the focal point to be calculated (m).

Aluminium foil sheets were glued to the satellite dish as reflector (plate 4).



**Plate 3.** The discard satellite dish with a pot at focal point.



**Plate 4.** The constructed parabolic solar cooker.

### 2.4. Experiments

Experiments were conducted on the constructed solar cookers outdoors with and without load during March 2011 to study the effect of load on the cooker performance. The experiments began at 9:00 am and were continued until 18:00 pm. During all experiments, different types of thermometers (digital, dial and mercury in glass) were used to measure the temperature at different locations of the cookers; namely; the cooking fluid, the absorber plate and the ambient temperature

also was measured. In addition, electronic balance was used to measure the mass of water.

Ambient temperature, absorber plate temperature, initial water temperature, maximum water temperature and boiling water temperature were measured and recorded at 10 min intervals. The recorded data was used for thermal performance and efficiency of the constructed solar cookers.

#### 2.4.1. Thermal Performances of Solar Cookers

A simple procedure used by El-Sebaai and Ibrahim (2005) was adopted to evaluate the thermal performance of the three solar cookers. The performance testing procedure consisted of the following:

- Water boiling tests.
- Time require to achieve maximum attainable temperature.

The measured variables were: ambient temperature, the temperature of the water in cooking pots, the initial water temperature and the absorber plate temperature. A series of tests were conducted on the constructed solar cookers to evaluate performance of each solar cooker and also for comparison purposes.

#### 2.4.2. Overall Thermal Efficiency

Overall thermal efficiency was calculated by following equation (El-Sebaai and Ibrahim, 2005):

$$\eta_u = \frac{M_f C_f \Delta T_f}{I_{av} A_c \Delta t} \quad (2)$$

Where:

$\eta_u$  = overall thermal efficiency (%)

$M_f$  = mass of cooking fluid (kg)

$C_f$  = specific heat of cooking fluid (j/kg.K)

$\Delta T_f$  = difference between the maximum and ambient air temperature.

$I_{av}$  = average solar intensity ( $W/m^2$ ) during the time interval.

$A_c$  = is the aperture area ( $m^2$ ) of the cooker.

$\Delta t$  = time required to achieve the maximum temperature of the cooking fluid (s).

#### 2.4.3. Cooking Power

The cooking power of the different solar cookers was calculated using equation given by Kundapur and Sudhir (2009) as follows:

$$P = \frac{T_{w_2} - T_{w_1}}{t} m_w C_{pw} \quad (3)$$

Where:

P = cooking power (w).

$T_{w_2}$  = final water temperature (°C).

$T_{w_1}$  = initial water temperature (°C).

t = time(s).

$m_w$  = mass of water (kg).

$C_{pw}$  = water heat capacity (4.168 kJ/kg K).

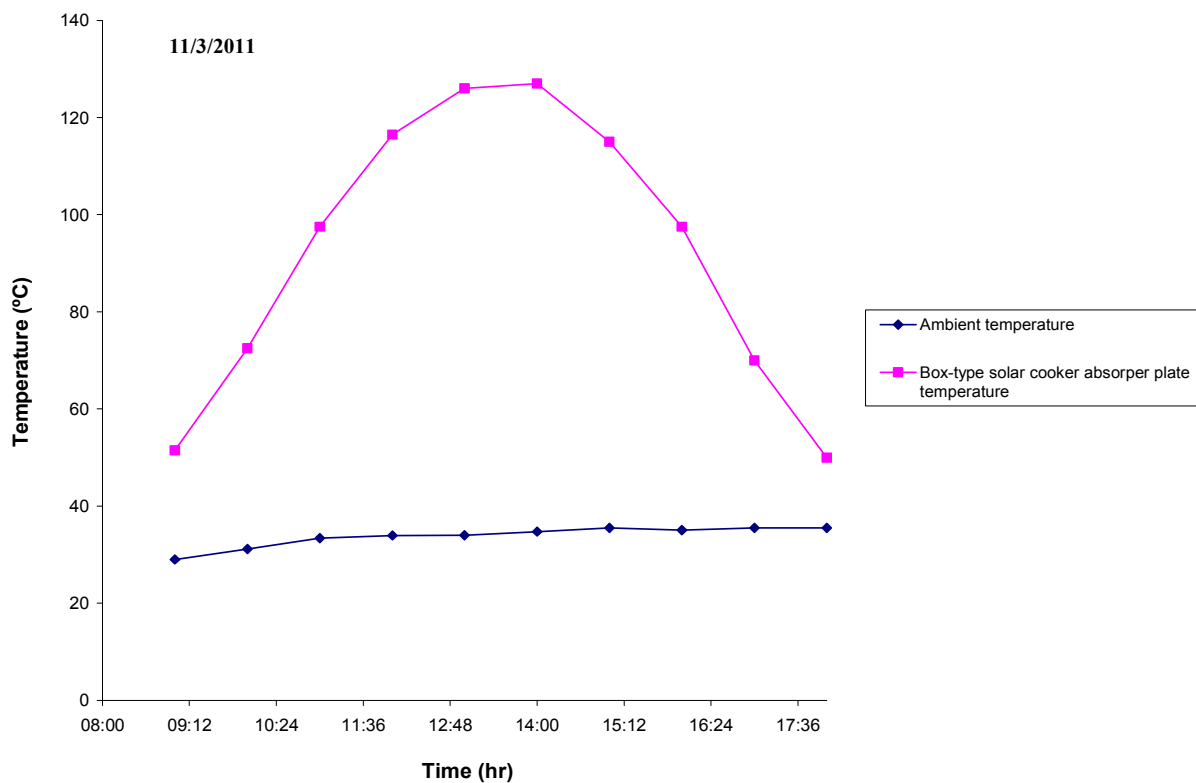
## 2.5. Questionnaire

A questionnaire was designed to evaluate the acceptability of solar cookers in the study area. The collected data was analyzed using the statistical package for social sciences (SPSS).

## 3. Results and Discussion

### 3.1. Comparison between Box-Type Absorber Plate Temperature and Ambient Temperature (Stagnation Temperature Test)

Figure 4. shows the measured absorber plate temperature and ambient temperature plotted versus time. It is clear that the absorber plate temperature increases towards the noon period, then decreases towards evening. The figure shows that the maximum absorber plate temperature was achieved during mid-day and was found to be 127°C. The variation of absorber plate temperature during the day could be attributed to the fact that the solar radiation is characterized by its variability throughout the day reaching a maximum at noon when the insolation path length through the atmosphere is the shortest. Similar findings were reported by Duffie and Beckman (1980) and Akoy (2000).



**Figure 4.** Comparison between box-type absorber plate temperature and ambient temperature.

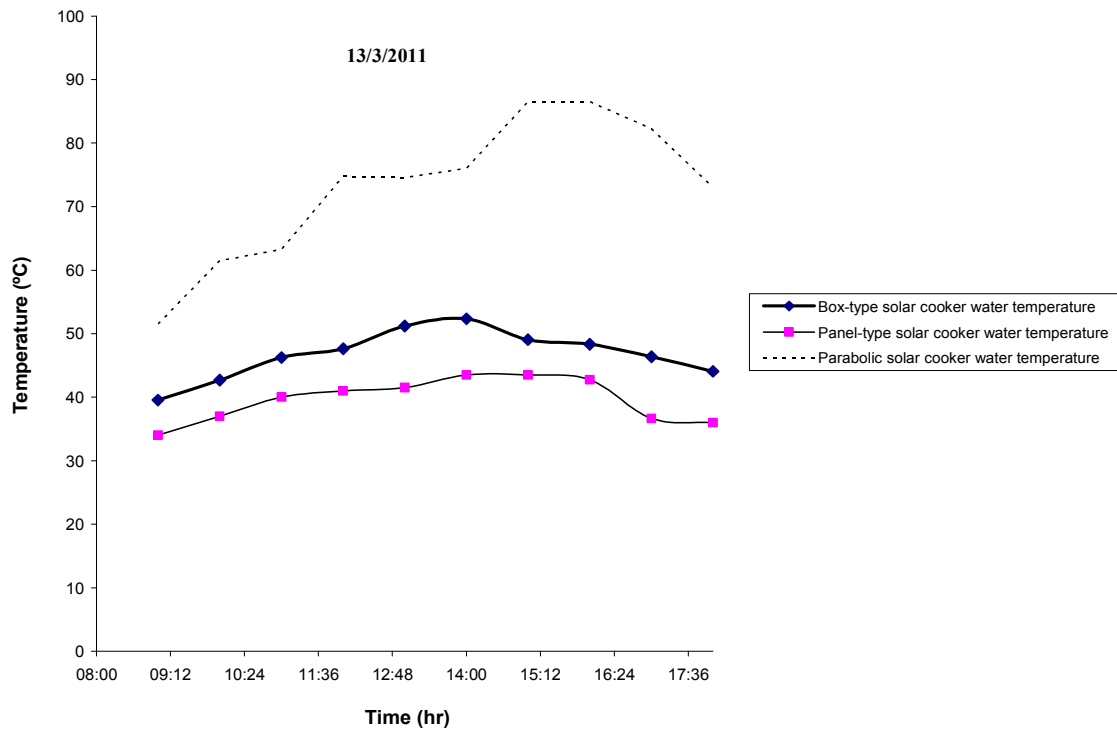


Figure 5. Water temperature variation with time.

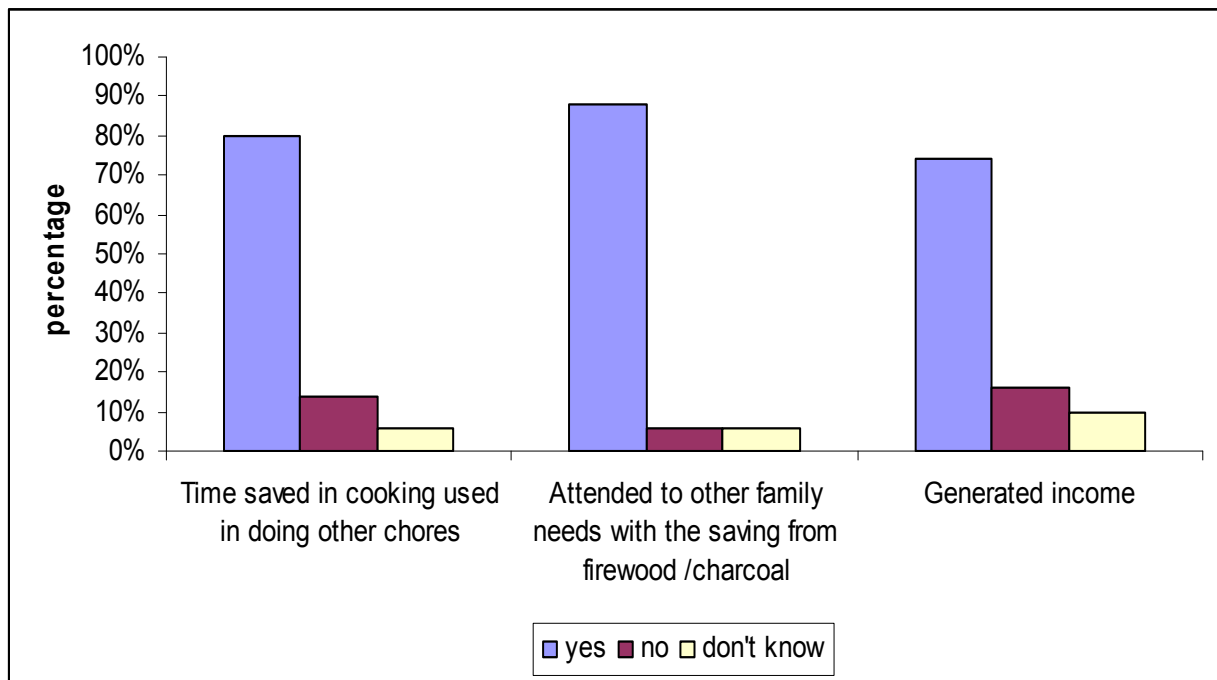


Figure 6. Economic aspects.

### 3.2. Water Temperature Variations

Figure 5. shows water temperature variations plotted versus time. The figure shows that the parabolic solar cooker attained maximum temperature of water (86.5 °C) then box-type cooker (52.35 °C) and finally the panel cooker (43.5 °C). These results indicated that the parabolic solar cooker is the best in term of rising water temperature, then box-type and

finally panel type solar cooker. These results were in agreement with findings of Kimambo (2007) and explain the efficiency of the cookers to convert solar radiation into heat.

### 3.3. Maximum Attainable Water Temperature

The maximum attainable water temperature during water boiling tests conducted under the same test conditions are



shown in figure 5. These temperatures are not the highest attainable temperature for the cookers, but provide a comparison of the cookers tested under the same conditions of solar insolation and time. In this comparison, the cookers were tested simultaneously. The maximum attainable water temperature of tested cookers of parabolic, box-type and panel type were found to be 86.5°C, 52.36 °C and 43.5 °C, respectively.

### 3.4. Solar Cookers Efficiency

Table 1. shows the calculated results of the constructed solar cookers efficiency. From the table it is clear that the box-type solar cooker attained high efficiency (77.4%) then panel type (67.4%) and finally parabolic solar cooker (31.53%). The low efficiency of the parabolic solar cooker could be attributed to heat losses to the surrounding due to high temperature gradient. The other reason is that the solar box cooker retains heat inside the box while the other types of cookers are open and cause heat losses.

### 3.5. Solar Cookers Power

Table 2. shows the calculated results of the cooking power of the constructed solar cookers. The results of the cooking power of the three different solar cookers: parabolic solar cooker, box-type solar cooker and panel-type solar cooker were found to be 51.9, 21.13 and 12.94 W, respectively. This explains that increase in the area of the solar cooker will increase the solar collecting ability therefore converted heat will be larger.

**Table 1.** Calculated results of the constructed solar cookers efficiency.

Solar cooker	Efficiency (%)
Parabolic	31.53
Box-type	77.4
Panel-type	67.4

**Table 2.** Calculated results of the cooking power of the constructed solar cookers.

Solar cooker	Cooking power (W)
Parabolic	51.9
Box-type	21.13
Panel-type	12.94

### 3.6. Dissemination of Solar Cookers

Figure 6. describes the respondents knowledge about the importance of solar energy and its uses in the cooking process, as well as the extent of the impact of technology from the economic point of view. It was found that 80% of the respondents believed that the use of solar cooking could save money and time, and this agreed with SCI (2010). On the other hand, 88% of the respondents believed that

dissemination of solar cookers could protect environment. This technology can save money to families who use other types of fuel like firewood and charcoal. However, 6% of the respondents said that this technology does not save money to families who use other types of fuel like firewood and charcoal.

Finally, 74% of the respondents believed that solar cookers increased income of the individual and society, whereas 16% of the population refused the idea of income generation because they believed this technique has high initial cost.

## 4. Conclusions

The following conclusions can be drawn from this study:

- 1 The constructed solar cookers were satisfactorily used to heat water.
- 2 The constructed parabolic solar cooker can easily boil water.
- 3 The constructed solar cookers were used to cook meat, rice, cookies and eggs.
- 4 The constructed parabolic solar cooker could be used to fry eggs and other foods.
- 5 The constructed box-type solar cooker efficiency was found to be superior to parabolic and panel solar cookers.
- 6 The use of solar energy in cooking is expected to protect environment and reduce health risks.

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